- Q High reliability
- Q High-energy savings
- Q Easy to install
- Q Small surface area needed
- Q Low maintenance costs
- Q Fully modulating
- Q Environmentally friendly installation
- A complete solution
- Q Compact with a high efficiency

Cascade

## Compact with a high efficiency



To bring a building up to temperature takes far more power than maintaining the temperature of a building. To meet this requirement a flexible heat producer is necessary. ATAG manufactures condensing boilers that have the highest modulation range. Through this modulation range, ATAG can satisfy quickly changing heat requirements.

### Compact, efficient and reliable

With a heat requirement of more then 60kW, a cascade is the solution. In a cascade, multiple boilers are connected to each other. By doing this, a reliable, compact and highly efficient, installation is made. The available power output can be taken far above 500kW.

Space saving

### ATAG

### Cascade, the choice for reliability

#### Optimum controls

In cascade installations, Q51S and Q60S boilers are used. These boilers owe part of their super high efficiency to modulating techniques. To put this to full use the ATAG Cascade controller is used to control the boilers. This controller equally modulates the heat requirements of the installation at the highest possible efficiency.

#### Domestic Hot Water.

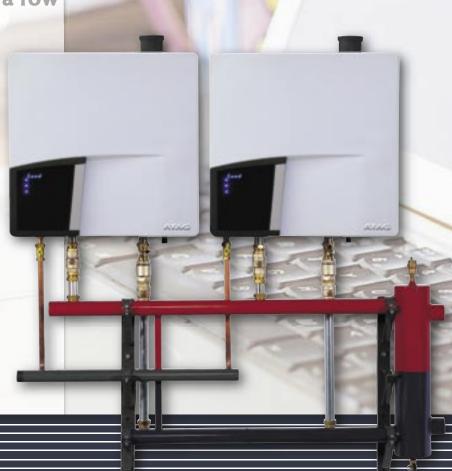
The cascade system can also be used as a separate solution for the provision of domestic hot water. Not only can you choose an indirect fired cylinder but also a solar system, which will increase your gas savings.

#### ATAG Cascade in a row

- High reliability if one of the boilers has an
  error the others keep on working.
- Large energy savings
- Easy to install
- Small surface area needed
- Low maintenance costs
- Fully modulating
- Environmentally friendly installation
- A complete solution
  - ATAG boilers
  - Hydraulic system
  - Flue gas and air intake system
  - Controls

	Input	Number	Hydraulic	PP Overpressure flue gas system	Cascade- / zone controller		Options
		of ATAG	system	(Open system) Room sealed:			
		Q-boilers		see documentation Multipass			
	120kW	2	HCC2019U	DCA2004U			
	180kW	3	HCC3019U	DCA3004U			
I	240kW	4	HCC4019U	DCA4004U	MadQ23BC	AA1MQ05U	
-	300kW	5	HCC4019U ALC1004U	DCA5004U	Built-in set 23BC	AA1IQ05U	Error module
	360kW	6	HCC4019U ALC2004U	DCA6004U	Outside sensor	ARV1215U	
	420kW	7	HCC4019U ALC3004U	DCA3004U+ DCA4004U			
	480kW	8	HCC4019U 2x ALC2004U	DCA4004U + DCA4004U			

Overview standard Cascade system with direct zone and mixing zone.



#### Easy

Cascade installations replace large boilers so that it is easy to control the temperature of a building by wing or floor. The total required power can be divided over several decentralized installations. It uses less energy to heat every unit separately, and the installation becomes easier to install and more orderly.

## ATAG Cascade, The complete solution.

#### Q boilers

The heart of the complete solution is formed by the ATAG Q condensing boilers, which can modulate between 16 and 100%. These boilers guarantee a super high efficiency of 109.3 % nett. The boilers with the highest output the Q60S has a power of 57,5kW. ATAG boilers are low maintenance.



### Hydraulic system

ATAG supplies a complete hydraulic system. Several installation solutions are possible and the pipe work can be cut to demand. Of course, isolation valves and non-return valves are provided for the flow and return. The gas line and gas isolation valves are also part of the delivery.



HCC hydraulic system

# Flue gas and air intake system

The flue gas system of the boilers can be done individually or through a common duct. The ATAG Multipass overpressure flue gas system gives extra solutions due to the smaller diameters.



Multipass overpressure flue gas system

#### **Controls**

To control the boilers in the optimum way, ATAG has a MADQ Cascade controller that is capable of communicating with the boilers. This makes it possible for the boilers to modulate equally so that unnecessary switching on and off of the boilers is prevented. This guarantees high comfort at low energy costs.



MadQ controler

Your ATAG consultant:



We could tell you a lot more about the new ATAG Q but the ultimate pleasure of this new heart for your home can only be experienced by having your fitter install an ATAG Q. Look at www.atagheating.co.uk to find a dealer in your neighbourhood.

- ATAG Heating UK Ltd. • Unit M1 • Hilton Business Park • East Wittering • West Sussex PO 20 8RL • Phone: 01243 673888 • Fax: 01243 673444 • Email: info@atagheating.co.uk • Internet: www.atagheating.co.uk