## Servicing Instructions Type C Boilers

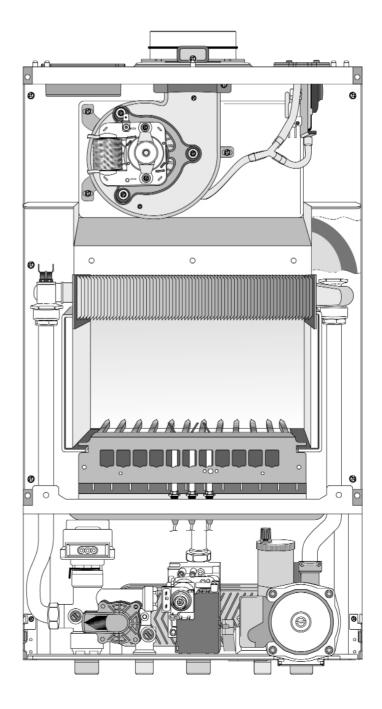
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LEAVE THESE INSTRUCTIONS WITH THE END-USER









Country of destination: GB

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### 1. SERVICING INSTRUCTIONS

To ensure efficient safe operation, it is recommended that the boiler is serviced annually by a competent person.

Before starting any servicing work, ensure both the gas and electrical supplies to the boiler are isolated and the boiler is cool.

Before and after servicing, a combustion analysis should be made via the flue sampling point (please refer to the Installation Manual for further details).

After servicing, preliminary electrical system checks must be carried out to ensure electrical safety (i.e. polarity, earth continuity, resistance to earth and short circuit).

### 1.1 REPLACEMENT OF PARTS

The life of individual components varies and they will need servicing or replacing as and when faults develop.

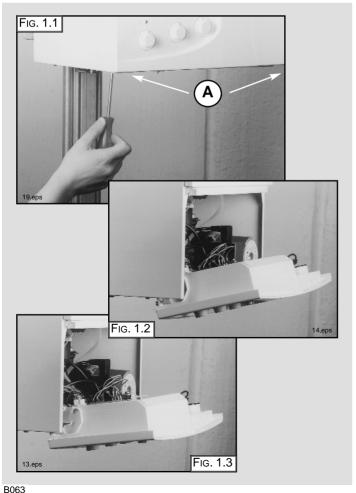
The fault finding sequence chart in chapter 2 will help to locate which component is the cause of any malfunction, and instructions for removal, inspection and replacement of the individual parts are given in the following pages.

### 1.2 To Gain General Access

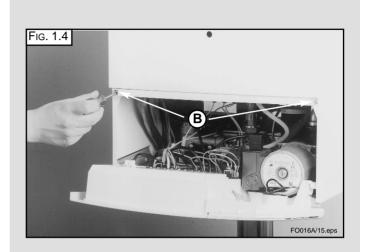
All testing and maintenance operations on the boiler require the control panel to be lowered. This will also require the removal of the casing.

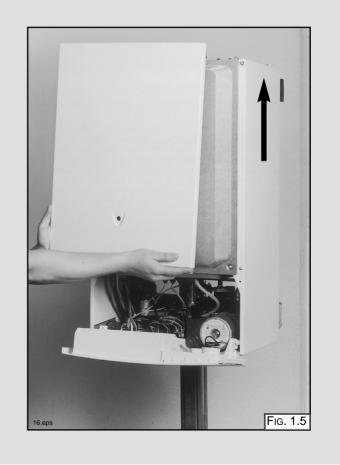
### Removing the front panel

 Loosen the fastening screws "A" of the control panel located on the lower part of the panel itself. (Fig. 1.1);



- 2. The control panel moves downward and when pulled forward, rotates on two lateral hinges; the panel stays in a semi-horizontal position, which allows access to the inner parts of the boiler (Fig. 1.2);
- In order to increase the manouvering space, it is possible to raise the control panel and rotate it to a fully horizontal position (Fig. 1.3);
- Remove the screws "B" from the front panel bottom lip (Fig. 1.4);
- **5.** Lift the front panel from the raised screws at the top of the casing (Fig. 1.5).





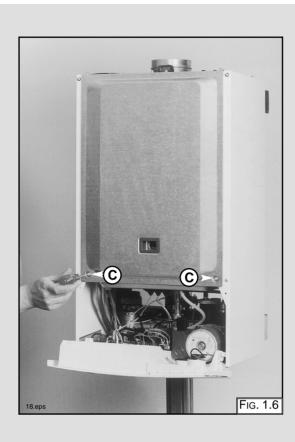
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### Removing the sealed chamber frontal cover

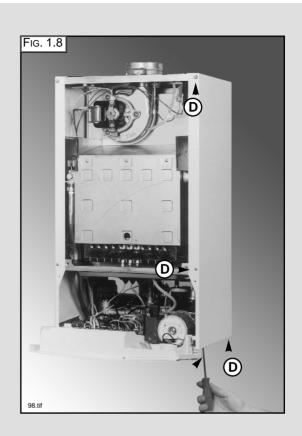
- Remove the screws "C" (Fig. 1.6);
   Lift the sealed chamber frontal cover from the locating pins (Fig. 1.7).

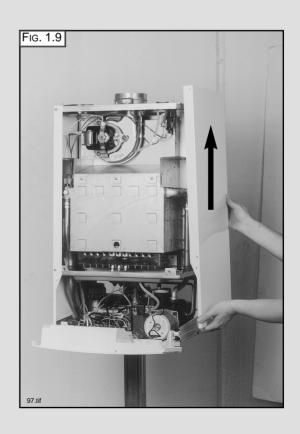
### Removing the side panels

- Remove the four screws "D" for each side panel (Fig.1.8);
   Pull the panel away from the boiler, then lift the panel up and remove from the boiler (Fig.1.9).





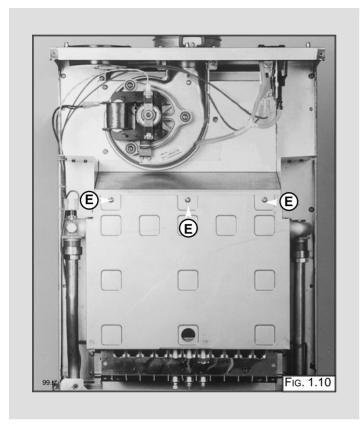




### 1.3 Access to the Combustion Chamber

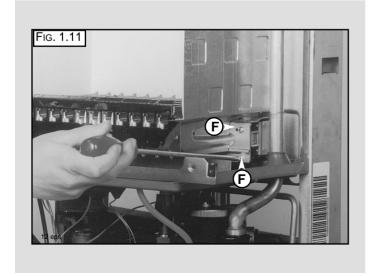
### Removing the combustion cover

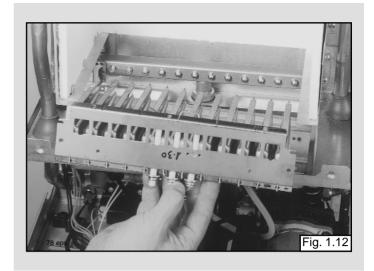
- 1. Remove the screws "E" (Fig. 1.10);
- 2. Lift off the combustion cover.



### Removing the burner and jets

- 1. Remove the screws "F" from the burner (Fig. 1.11);
- 2. Remove the burner (Fig. 1.12);
- 3. Remove the jets using a No. 7 socket spanner;
- 4. Replace in reverse order.

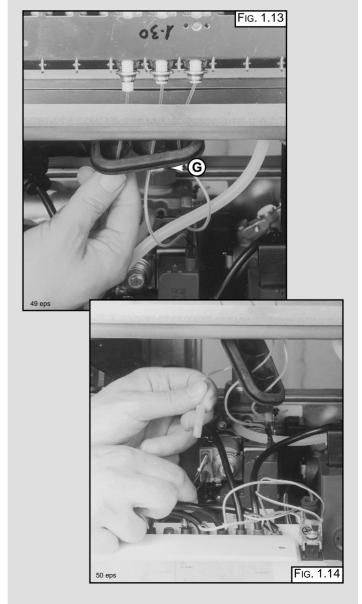




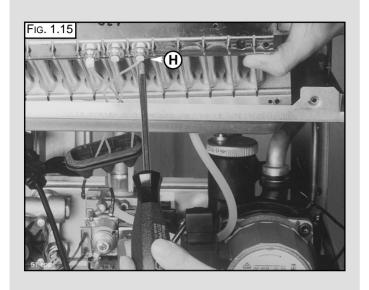
### Removing the electrodes

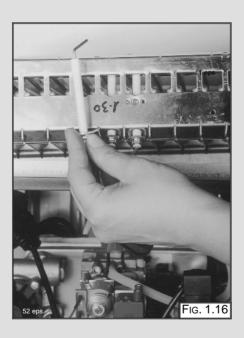
Before carrying out this procedure, unscrew and slide the burner forward (see previous section).

- 1. Remove rubber gasket "G" (Fig. 1.13);
- 2. To remove the detection electrode disconnect the cable at its connection point close to the P.C.B. (Fig. 1.14);



- 3. Remove screw "H" (Fig. 1.15);
- 4. Gently slide the electrode downward (Fig. 1.16).



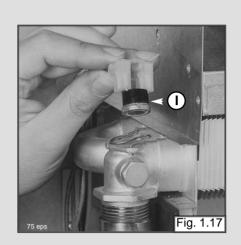


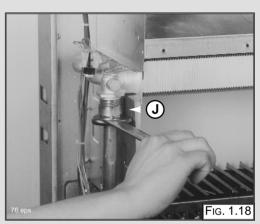
To replace, repeat the steps in reverse order, paying particular attention to the following:

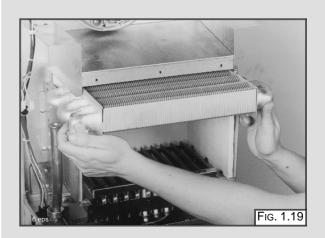
- a Centre the electrode in the positioning hole carefully, otherwise the electrode may break;
- **b**-Check that the cables have been connected correctly;
- **c** Check that the rubber gasket covers the cable/ electrode connection point completely.

### Removing the main heat exchanger

- 1. Drain the boiler of water;
- 2. Release the overheat thermostat sensor "I" (Fig. 1.17);
- **3.** Release the two connection nuts "J" connecting the exchanger to the flow and return pipes (Fig. 1.18);
- 4. Pull it straight out (Fig. 1.19).

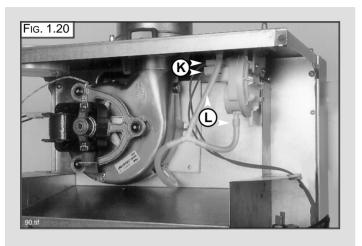


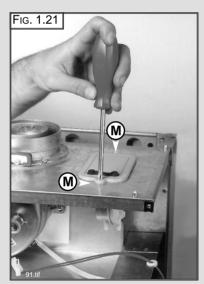




### Removing the air pressure switch

- Disconnect the electrical connections "K" and silicon pipes "L" from their connection points (Fig. 1.20);
- 2. Remove screws "M" on the top of the sealed chamber (Fig. 1.21);
- 3. Unscrew to remove switch from the plate (Fig. 1.22).

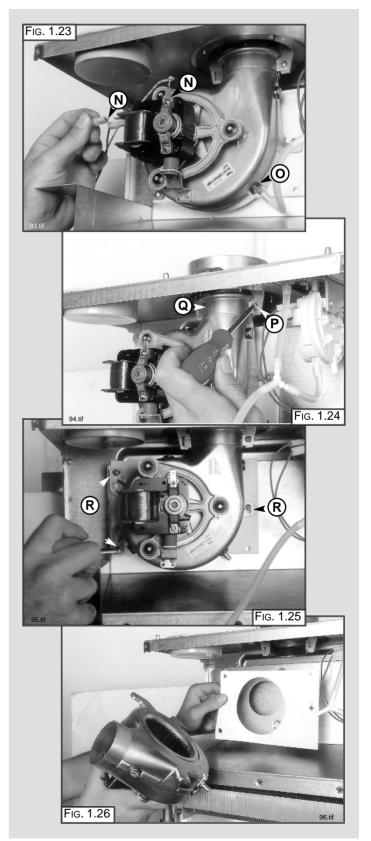






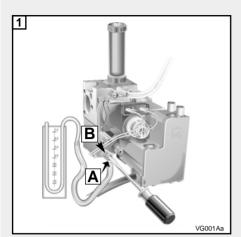
### Removing the fan

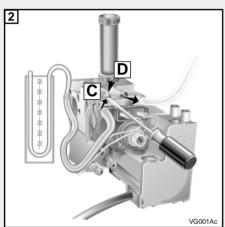
- 1. Disconnect electrical connections "N" and silicon pipes "O" (Fig.1.23);
- 2. Remove screw "P" and remove the fan collar clamp "Q" (Fig.1.24);
- 3. Remove screws "R" (Fig.1.25);
- 4. Remove fan and mounting plate (Fig.1.26).

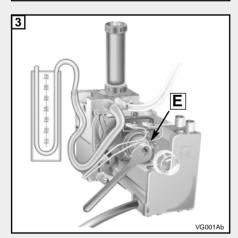


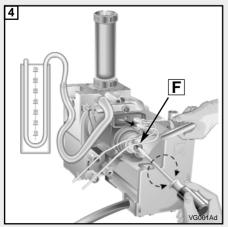
# 1.4 SERVICING AND REMOVAL OF THE GAS VALVE

### Setting the gas pressures









### Setting the minimum and the maximum power of the boiler

- **1.** Check that the supply pressure to the gas valve is a minimum of 20 mbar for natural gas.
- 2. To do this, remove the screw "A".

Fit the pipe of the pressure gauge to the pressure connection of the gas valve "B".

When you have completed this operation, replace the screw "A" securely into its housing to seal off the gas.

- **3.** To check the pressure supplied by the gas valve to the burner, remove the screw "C". Fit the pipe of the pressure gauge to the pressure outlet of the gas valve "D".
  - Disconnect the compensation pipe either from the gas valve or from the sealed chamber.
- **4.** Set the On/Off button to position < (1) > and the "summer/winter" switch to the winter position.

To set the maximum power, turn on the hot water tap and allow the hot water tap to run at a rate of about 8 litres/minute so that the main burner lights.

Adjust nut "E" on the modureg to set the gas pressure (displayed on the pressure gauge) corresponding to the maximum power (see TABLE "A" page 9).

- **5.** To set the minimum power, disconnect a supply terminal from the modureg and adjust screw "F".
  - Turn the screw clockwise to increase the pressure and counter-clockwise to decrease the pressure (displayed on the pressure gauge) corresponding to the minimum power (see TABLE "A" page 9).
- **6.** When you have completed the above operations, turn off the hot water tap, re-connect the supply terminal to the modureg on the gas valve and replace the cap on the screw of the modureg.

### Setting the maximum heating circuit power

7. To set the maximum heating circuit power, place the On/Off button to position < 1 > and the "summer/winter" switch to winter position.

Turn the knob of the heating thermostat clockwise to maximum.

- **8.** Remove the inspection panel of the P.C.B. and fit a small cross-head screwdriver in to the right hand potentiometer. Turn clockwise to increase the pressure or counter-clockwise to reduce the pressure. Adjust the setting to the required heating pressure value (displayed on the pressure gauge), as indicated in the diagrams shown in page 10.
- **9.** Turn off the boiler by placing the main switch to the "Off" position.

### Setting pressure for soft ignition.

Disconnect the detection electrode connection from the P.C.B..

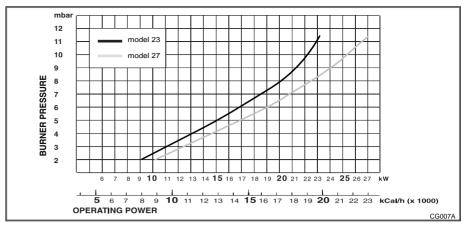
Start the boiler and during the ignition sequence adjust the left hand potentiometer until the gas pressure reads the required gas pressure as per the table below.

Once the gas pressure is set turn off the boiler and re-connect the connection to the P.C.B.

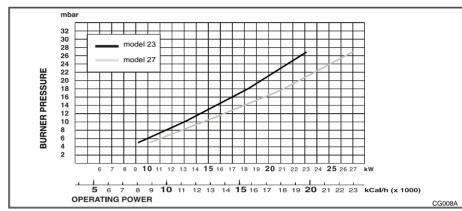
NB.: It may be necessary to reset the flame failure reset a number of times during this operation.

	NATURAL GAS (G20)	BUTANE GAS (G30)	PROPANE GAS (G31)
Recommended pressure for soft-light ignition	8 mbar	16 mbar	16 mbar

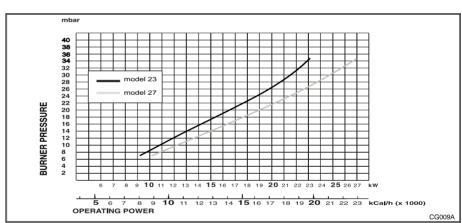
## Regulating the heating power for natural gas (G20)



## Regulating the heating power for butane gas (G30)



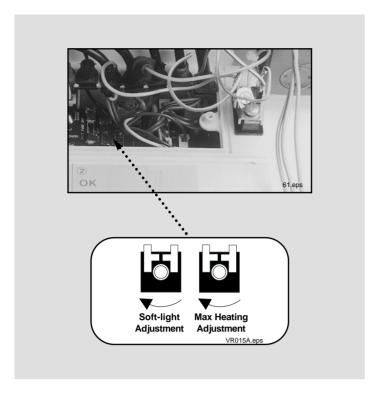
# Regulating the heating power for propane gas (G31)



<b>TABLE</b>	"A'

匝	GAS REQUIREMENTS		NATURAL GAS (G20)	BUTANE GAS (G30)	PROPANE GAS (G31)
M	Gas rate	max	2.70 m <sup>3</sup> /h	2.01 Kg/h	2.00 Kg/h
23	Gas rate	min	1.16 m <sup>3</sup> /h	0.87 Kg/h	0.85 Kg/h
15.	Inlet pressure		20 mbar	28 mbar	37 mbar
X	Burner pressure	max	11.0 mbar	27.7 mbar	35.5 mbar
GEN	Burner pressure	min	2.0 mbar	6.0 mbar	7.3 mbar
miŒ	Burner jets		12 x 1.30	12 x 0.77	12 x 0.77
匝	GAS REQUIREMENTS		NATURAL GAS (G20)	BUTANE GAS (G30)	PROPANE GAS (G31)
M	Gas rate	max	3.15 m <sup>3</sup> /h	2.34 Kg/h	2.31 Kg/h
27	Gas rate	min	1.26 m <sup>3</sup> /h	0.94 Kg/h	0.93 Kg/h
CENUS	Inlet pressure		20 mbar	28 mbar	37 mbar
	Burner pressure	max	11.0 mbar	27.7 mbar	35.5 mbar
	Burner pressure	min	1.6 mbar	4.6 mbar	6.0 mbar
mi <b>a</b>	Burner jets		14 x 1.30	14 x 0.77	14 x 0.77

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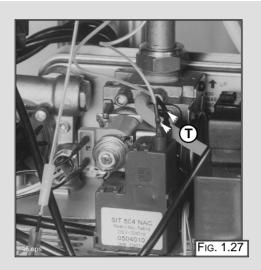
- 10. Remove the pipe from the pressure gauge and connect screw "C" to the pressure outlet in order to seal off the gas.
- **11.** Carefully check the pressure outlets for gas leaks (valve inlet and outlet).

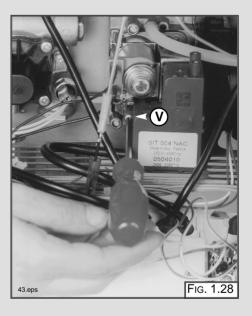
### **IMPORTANT!**

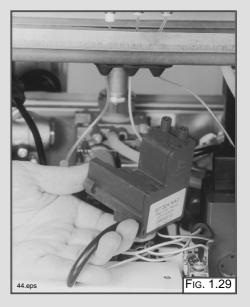
Whenever you disassemble and reassemble the gas connections, always check for leaks using a soap and water solution.

### Removing the spark generator

- Disconnect ignition leads "T" by pulling upward (Fig. 1.27);
- 2. Remove the screw "V" (Fig. 1.28);
- 3. Remove the spark generator (Fig. 1.29).

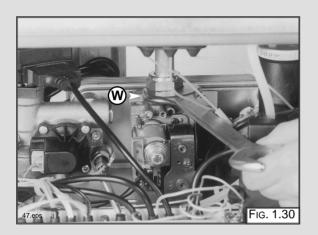


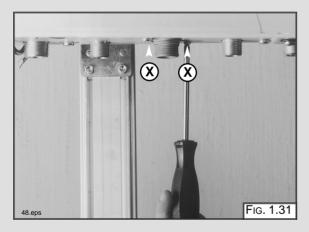


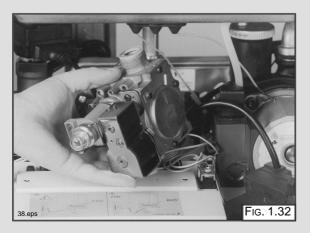


### Removing the gas valve

- **1.** Disconnect all the cables from the solenoid and modureg;
- 2. Remove the spark generator (see previous section);
- 3. Release the top nut "W" (Fig. 1.30);
- 4. Remove the screws "X" from the bottom of the gas valve pipe (Fig. 1.31);
- 5. Remove the gas valve (Fig. 1.32).





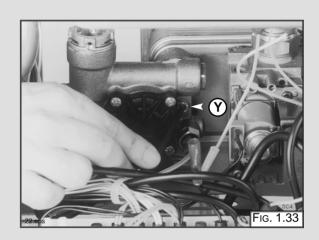


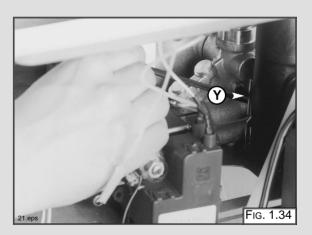
### 1.6 Access to the Water Circuit

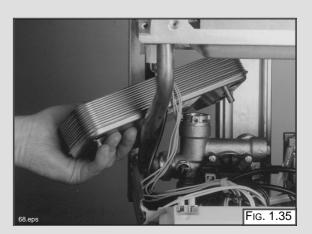
**Important!** Before any component is removed, the boiler must be drained of all water.

### Removing the D.H.W. (secondary) exchanger

- 1. Remove the screws "Y" (Fig 1.33 + Fig 1.34);
- 2. Push the exchanger towards the rear of the boiler, and lift upwards and remove out of the front of the boiler (Fig 1.35);
- **3.**Before replacing the exchanger ensure that the O-rings are in good condition and replace if necessary.

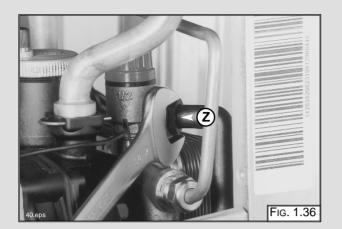






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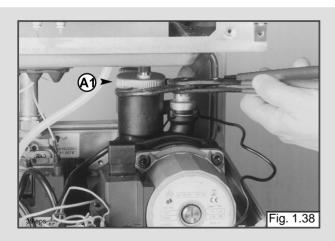
- Removing the safety valve 1. Loosen nut "Z" (Fig. 1.36);
- 2. Unscrew and remove the valve (Fig. 1.37).

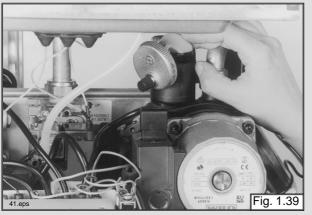




### Removing the automatic air vent

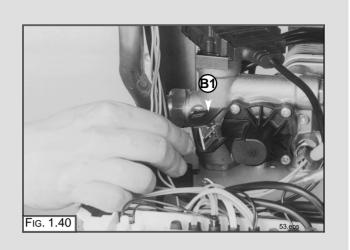
- 1. Unscrew valve top "A1" (Fig. 1.38);
- 2. Remove valve (Fig 1.39).

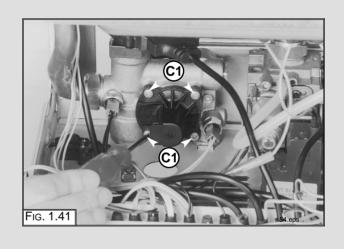




### Removing the main circuit flow switch

- 1. Remove the cable of the main circuit flow switch "B1" (Fig. 1.40);
- 2. Remove the screws "C1" (Fig. 1.41);
- 3. Remove the main circuit flow switch.

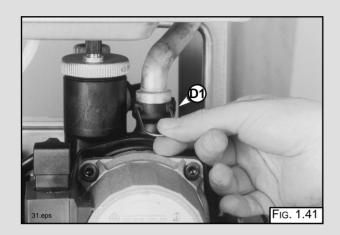


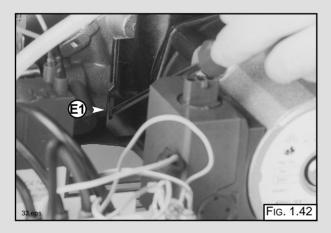


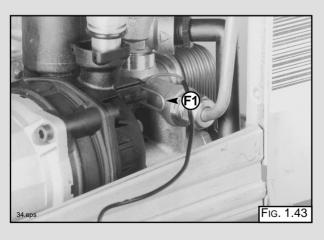
### Removing the pump

- 1. Remove the U-clip "D1" (Fig. 1.41);
- Remove the U-clip "F1" (Fig. 1.42);
   Remove the U-clip "F1" (Fig. 1.43);
   Release the nut "G1" (Fig. 1.44);

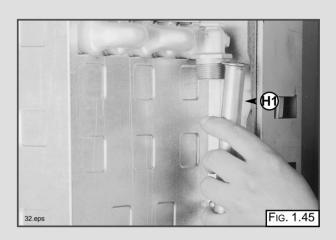
- 5. Remove the pipe "H1" (Fig. 1.45);
  6. Remove the screws "I1" (Fig. 1.46);
  7. Remove the pump (Fig. 1.47).

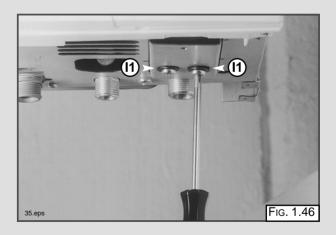


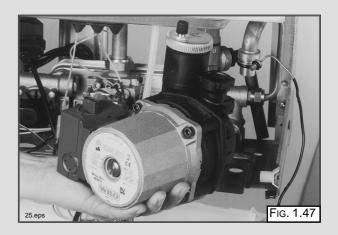






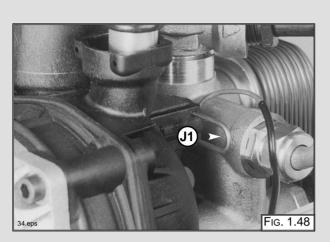






### Removing the pressure gauge

- 1. Remove the U-clip "J1" and remove the pressure gauge coupling (Fig. 1.48);
- **2.** Push the pressure gauge through the control panel from the rear (Fig. 1.49).

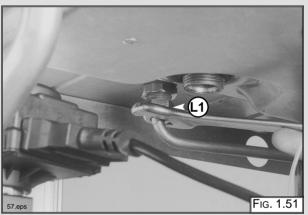


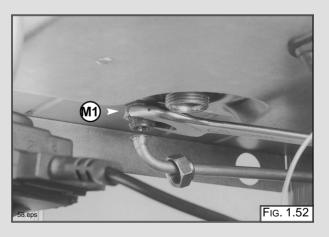


### Removing the expansion vessel

- 1. Loosen nuts "K1" and remove the gas pipe (Fig. 1.50);
- 2. Loosen nut "L1" (Fig. 1.51);
- 3. Remove back nut "M1" (Fig. 1.52);
- 4. Remove the expansion vessel (Fig. 1.53).



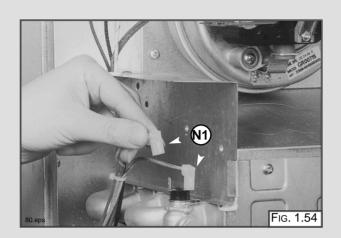


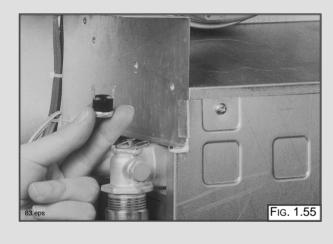




### Removing the overheat thermostat

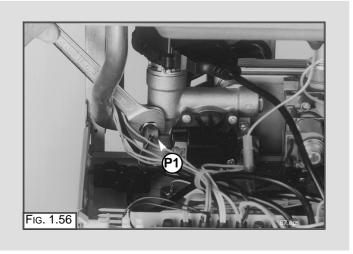
- 1. Disconnect the overheat thermostat electrical connections "N1" (Fig. 1.54);
- **2.** Then remove the thermostat from its mounting by releasing the securing clip (Fig. 1.55).





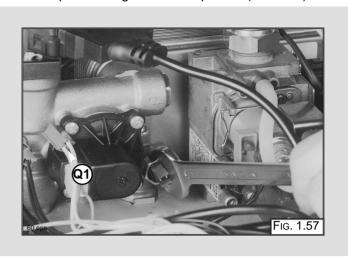
### Removing the heating temperature sensor (N.T.C.)

**1.** Pull off the electrical connector "P1" and unscrew the sensor probe using a suitable spanner (Fig. 1.56).



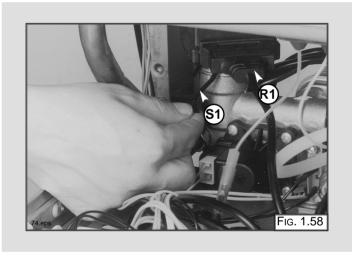
### Removing the D.H.W. temperature sensor (N.T.C.)

**1.** Pull off the electrical connector "Q1" and unscrew the sensor probe using a suitable spanner (Fig. 1.57).



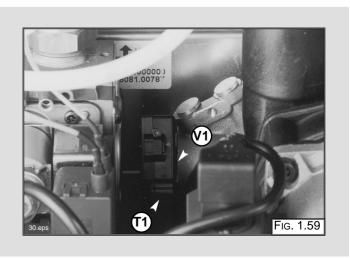
### Removing the divertor valve actuator

- 1. Unplug the electrical connector "R1" (Fig. 1.58);
- 2. Release the retaining clip "S1" and remove the divertor valve actuator.



### Removing the D.H.W. flow switch

- 1. Unplug the electrical connector "T1" (Fig. 1.59);
- **2.** Release the retaining clip "V1" and remove the D.H.W. flow switch.

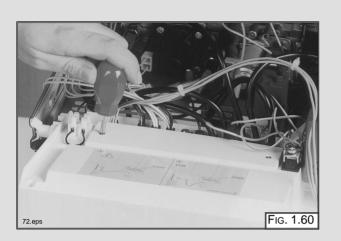


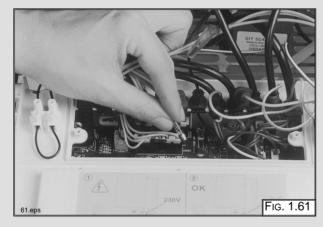
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### 1.6 Access to the Control System

### Checking the fuses

- Remove the inspection cover on the reverse of the control panel (Fig. 1.60);
- 2. Remove the fuses (Fig. 1.61).



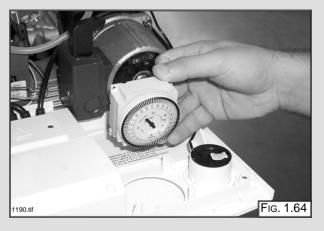


### Removing the time clock

- Unplug electrical connection "W1" from the clock (Fig. 1.62);
- 2. Remove the screws "W2" (see fig. 1.63);
- 3. Remove the clock from the panel (see fig. 1.64).

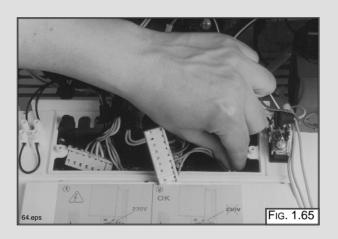


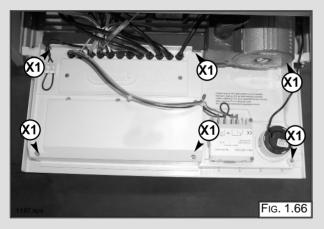


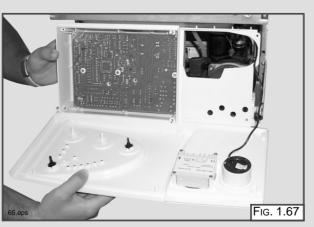


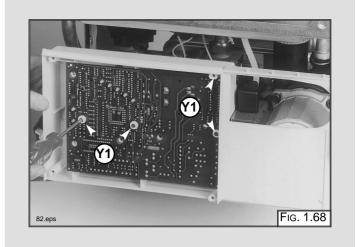
### Removing the P.C.B.

- 1. Isolate electricity;
- **2.** Remove the inspection cover from the reverse of the control panel;
- **3.** Unplug all electrical connections from the P.C.B. (Fig. 1.65);
- 4. Remove the screws "X1" (Fig. 1.66);
- **5.** Separate the facia panel from the rear of the control panel (Fig. 1.67);
- **7.** Remove the screws "Y1" and remove the P.C.B. (Fig. 1.68).





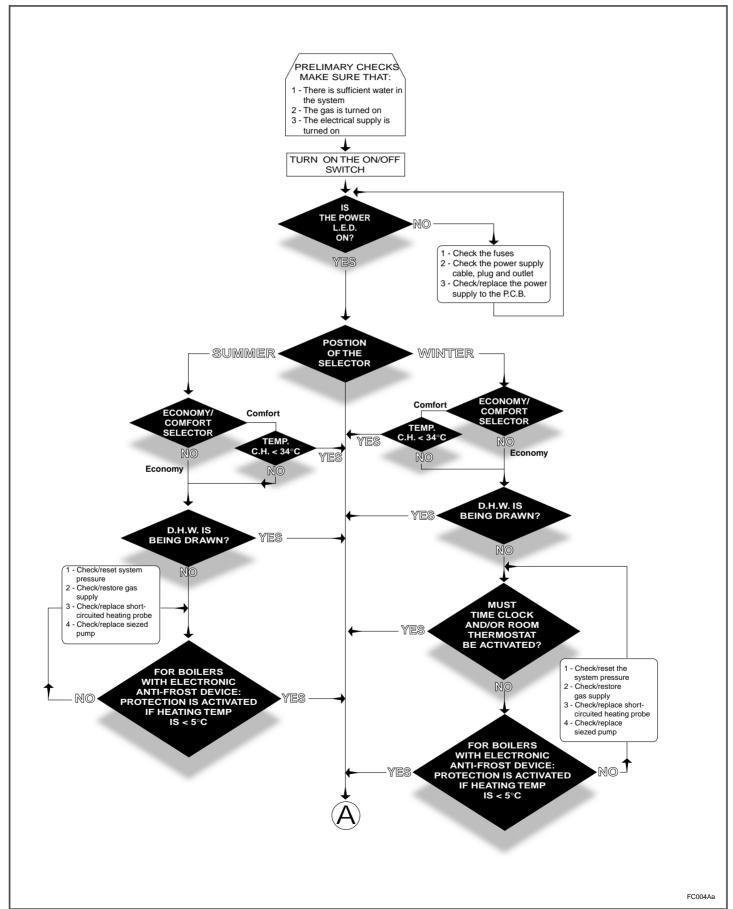


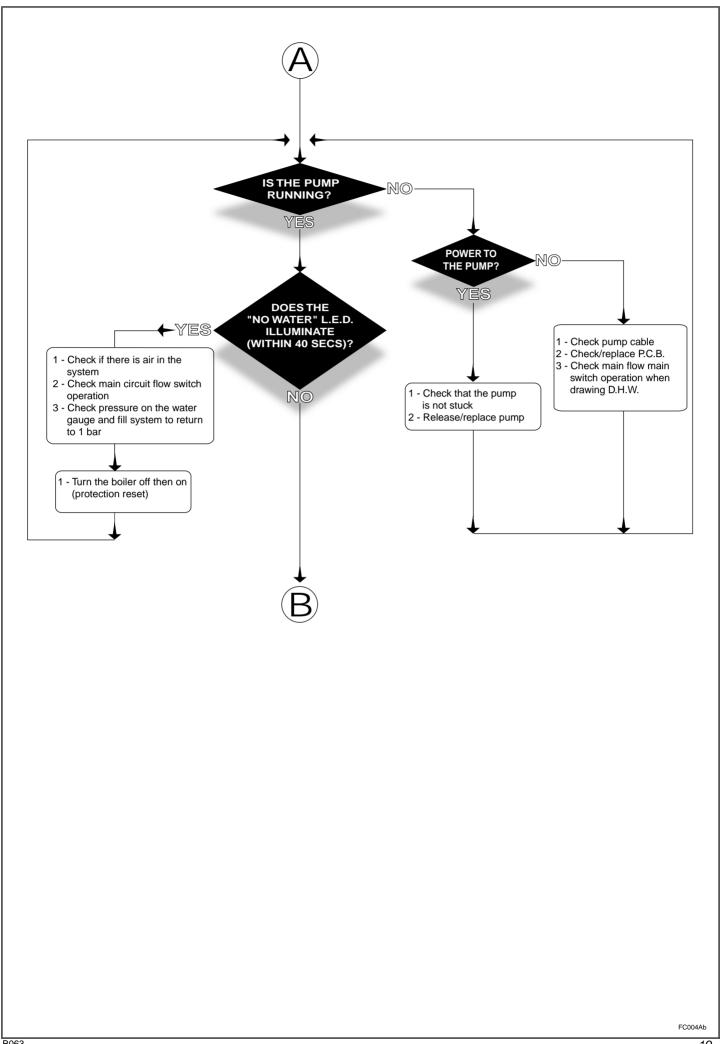


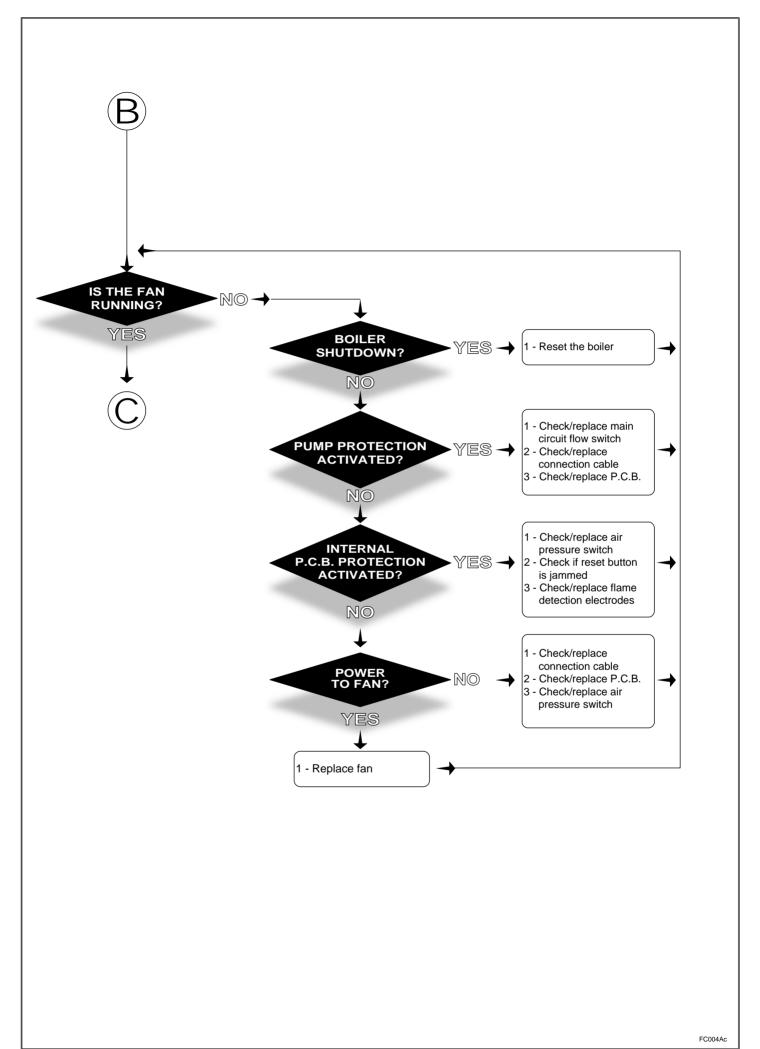
### 2. FAULT FINDING

# 2.1 FAULT FINDING GUIDE (FLOW-CHARTS)

It is possible to detect and correct any defect by using the standard fault finding diagrams described in this chapter.

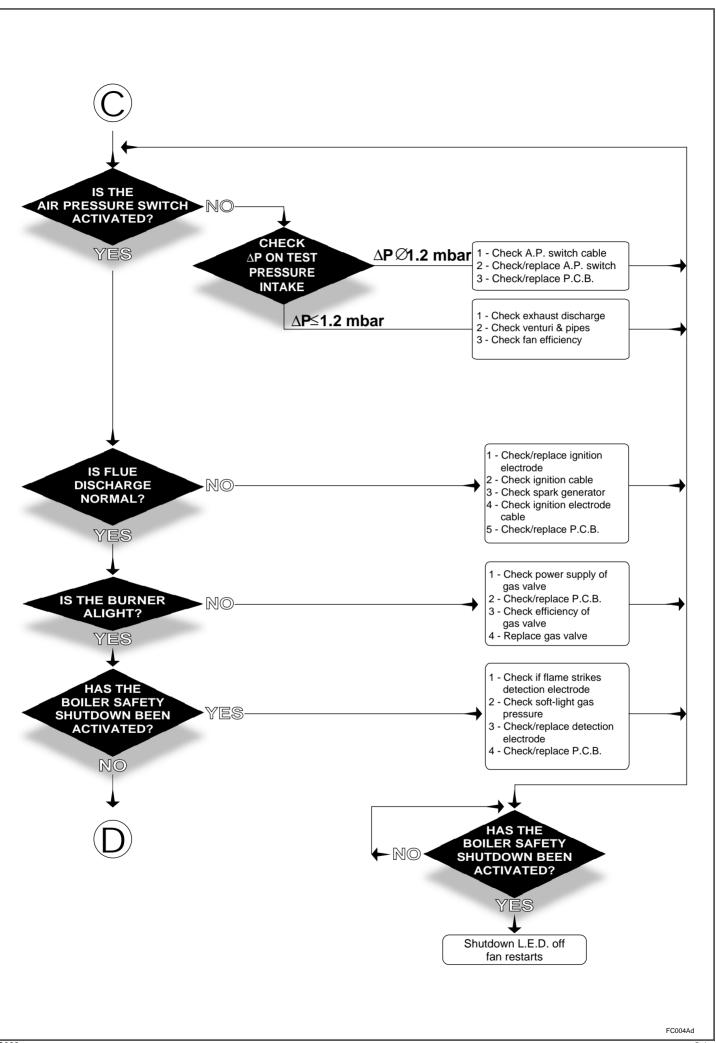


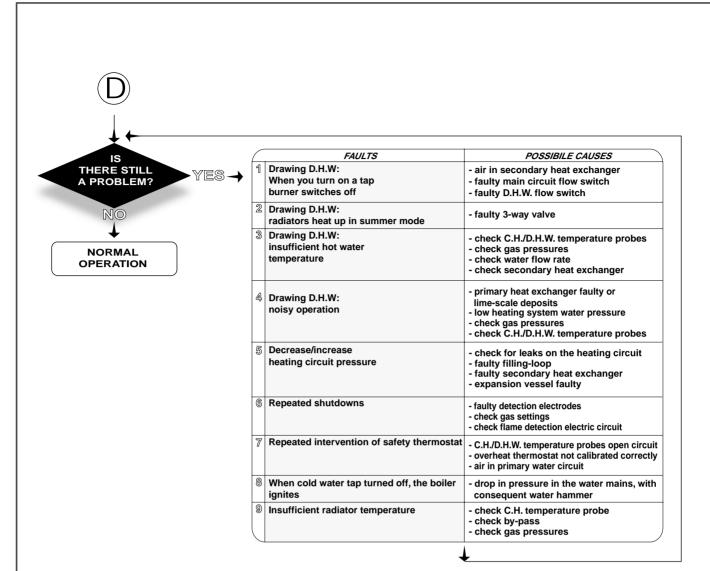




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# 3. ELECTRICAL DIAGRAMS

### LEGEND:

A = Time Clock Connector

B = Central Heating Selection (Winter) and

Temperature Adjustment

C = Connector for Total Check System

D = Domestic Hot Water Temperature Adjustment

E = Soft-light Adjustment

F = Maximum Heating Adjustment

G = On/Off Switch

H = On/Off L.E.D.

I = Fume Sensor L.E.D.

J = Ignition Failure (Lockout) L.E.D.

K = Low System Water Level/Lack of Circulation L.E.D.

L = Reset Button

M = Economy/Comfort Selector

N = Overheat L.E.D.O = Temperature L.E.D.s

P = Transformer

Q = Circulation Pump Relay

R = Fan Relay

S = Gas Valve Relay

T = Motorised Diverter Valve Relay

V = Spark Generator

U = Anti-cycling Device Adjustment for Heating

A01 = Circulation Pump

A02 = Fan

A03 = Spark Generator/Gas Valve Supply

A04 = Motorised Diverter Valve A05 = Flame Detection Circuit A06 = Detection Electrode

A07 = Main Circuit Temperature Probe

A08 = Domestic Hot Water Temperature Probe

A09 = Domestic Hot Water Flow Switch

A10 = Main Circuit Flow Switch

A11 = Modulator

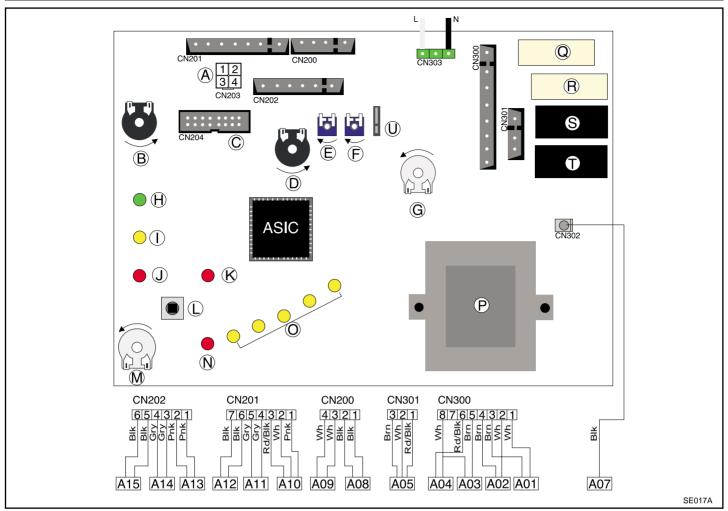
A12 = Air Pressure Switch A13 = Safety Thermostat

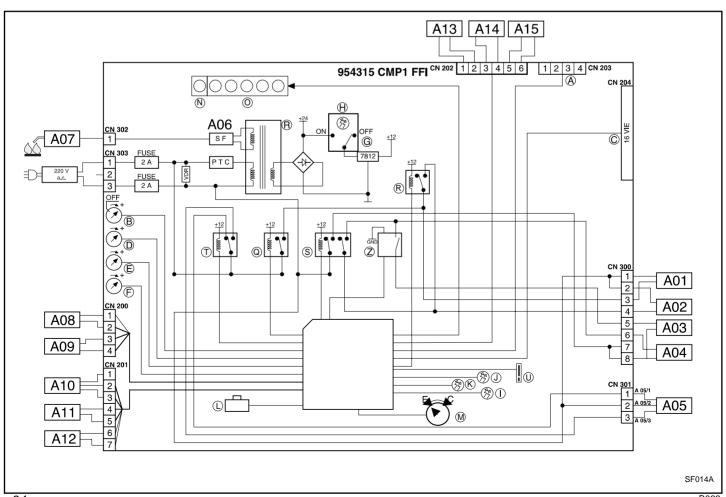
A14 = External (Room) Thermostat

### Colours:

Gry = Grey
Wh = White
Pnk = Pink
Brn = Brown
Bl = Blue
Blk = Black
Rd/Blk = Red/Black

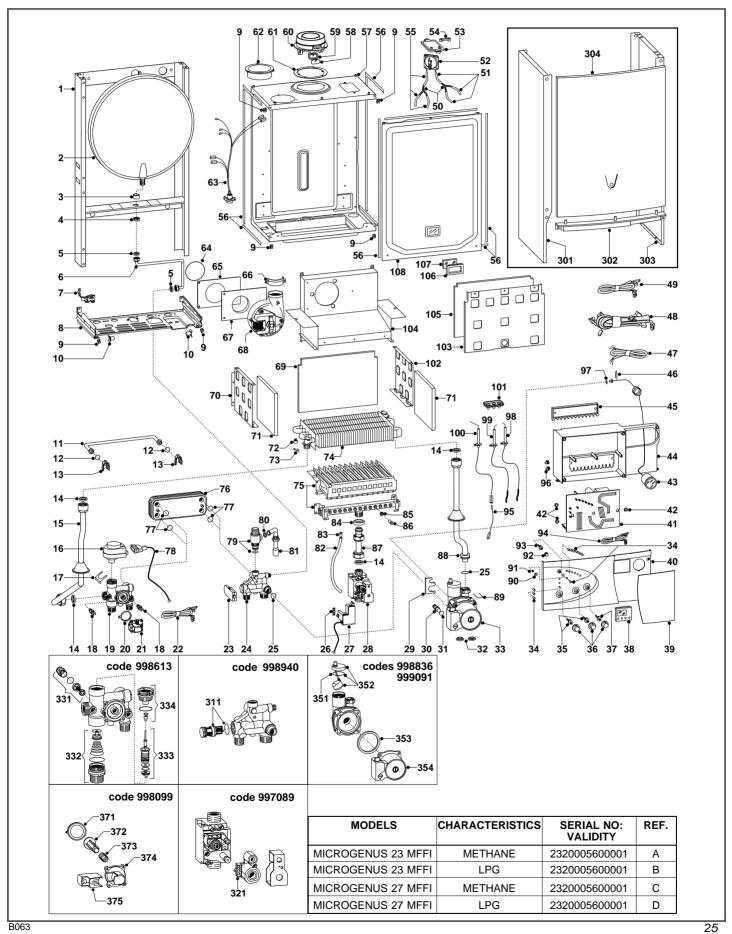
### microGENUS 23/27 MFFI





### 4. SHORT SPARE PARTS LIST

### microGENUS 23/27 MFFI



### microGENUS 23/27 MFFI

5 16 12 E6 14 16 16 E2 17 E6 18 16 19 E6 20 E2 21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 79 E2 98 E6 99 E6 99 E6 100 E6 311	4 282 ( 1 475 ( 4 225 ( 5 427 M 1 429 F 4 338 T 1 478 F 4 077 C 1 479 M 1 482 F 1 483 ( 5 529 ( 1 848 S 1 485 ( 1 490 F 1 881 F 1 519 F 1 520 F 1 530 F 1 530 F 1 540 F 1 967 F 5 425 T M 1 546 M 1 547 E	Expansion vessel  Gasket 3/8"  D-ring  Gasket 3/4"  Motor (3- Way valve)  Eixing clip (motor)  Femperature probe (C.H.W.)  Flow group  Diaphragm (main flow switch)  Main circuit flow switch  Return group  D-ring  Gasket  Spark generator  Gas valve (SIT 845 SIGMA)  Pump  Fime clock  P.C.B. (CMP1-FFI)  Pressure gauge  Air pressure switch  Air pressure switch  Fan  Fan  Thermostat (overheat)  Main exchanger  Main exchanger	998616 573521 998077 573520 997147 997077 569236 998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
12	1 475 () 4 225 () 5 427 M 1 429 F 4 338 T 1 478 F 4 077 C 1 479 M 1 482 F 1 483 () 5 529 () 1 848 S 1 485 () 1 490 F 1 881 F 1 519 F 1 520 F 1 530 F 1 530 F 1 540 F 1 967 F 5 425 T M 1 546 M 1 547 E	O-ring Gasket 3/4"  Motor (3- Way valve)  Fixing clip (motor)  Temperature probe (C.H.W.)  Flow group  Diaphragm (main flow switch)  Main circuit flow switch  Return group  O-ring  Gasket  Spark generator  Gas valve (SIT 845 SIGMA)  Pump  Pump  Fime clock  P.C.B. (CMP1-FFI)  Pressure gauge  Air pressure switch  Air pressure switch  Fan  Fan  Thermostat (overheat)  Main exchanger  Main exchanger	998077 573520 997147 997077 569236 998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
14 16 16 E2 17 E6 18 16 19 E6 20 E2 21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 79 E2 79 E2 98 E6 99 E6 100 E6 311	4 225	Gasket 3/4"  Motor (3- Way valve)  Fixing clip (motor)  Temperature probe (C.H.W.)  Flow group  Diaphragm (main flow switch)  Main circuit flow switch  Return group  O-ring  Gasket  Spark generator  Gas valve (SIT 845 SIGMA)  Pump  Fime clock  P.C.B. (CMP1-FFI)  Pressure gauge  Air pressure switch  Air pressure switch  Fan  Fan  Thermostat (overheat)  Main exchanger  Main exchanger	573520 997147 997077 569236 998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
16 E2 17 E6 18 16 19 E6 20 E2 21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 E6 41 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	5 427 M 1 429 F 4 338 T 1 478 F 4 077 C 1 479 M 1 482 F 1 483 C 5 529 C 1 848 S 1 485 C 1 490 F 1 881 F 1 519 F 1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T M 1 546 M 1 547 E	Motor (3- Way valve) Fixing clip (motor)  Temperature probe (C.H.W.) Flow group Diaphragm (main flow switch) Main circuit flow switch Return group O-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Fime clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Fhermostat (overheat) Main exchanger	997147 997077 569236 998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
17	1 429 F 4 338 T 1 478 F 4 077 C 1 479 N 1 482 F 1 483 C 5 529 C 1 848 S 1 485 C 1 490 F 1 881 F 1 519 F 1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T N 1 546 N 1 547 E	Fixing clip (motor)  Temperature probe (C.H.W.)  Flow group  Diaphragm (main flow switch)  Main circuit flow switch  Return group  D-ring  Gasket  Spark generator  Gas valve (SIT 845 SIGMA)  Pump  Pump  Time clock  P.C.B. (CMP1-FFI)  Pressure gauge  Air pressure switch  Air pressure switch  Fan  Fan  Thermostat (overheat)  Main exchanger  Main exchanger	997077 569236 998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
18 16. 19 E6 20 E2 21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 E6 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	4 338	Temperature probe (C.H.W.) Flow group Diaphragm (main flow switch) Main circuit flow switch Return group D-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	569236 998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
19 E6 20 E2 21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 478 F 4 077 C 1 479 M 1 482 F 1 483 C 5 529 C 1 848 S 1 485 C 1 490 F 1 881 F 1 519 F 1 520 F 1 530 A 3 818 A 1 967 F 5 425 T M 1 546 M 1 547 E	Flow group Diaphragm (main flow switch) Main circuit flow switch Return group D-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998613 571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
20 E2 21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	4 077	Diaphragm (main flow switch)  Main circuit flow switch  Return group  O-ring  Gasket  Spark generator  Gas valve (SIT 845 SIGMA)  Pump  Pump  Time clock  P.C.B. (CMP1-FFI)  Pressure gauge  Air pressure switch  Air pressure switch  Fan  Fan  Thermostat (overheat)  Main exchanger  Main exchanger	571547 998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
21 E6 24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 479 M 1 482 F 1 483 C 5 529 C 1 848 S 1 485 C 1 490 F 1 881 F 1 519 F 1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T N 1 546 M 1 547 E	Main circuit flow switch Return group O-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998099 998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
24 E6 25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 479 M 1 482 F 1 483 C 5 529 C 1 848 S 1 485 C 1 490 F 1 881 F 1 519 F 1 520 F 1 530 F 1 530 F 1 545 T N 1 546 N 1 547 E	Main circuit flow switch Return group O-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998940 998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
25 E6 26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 482 F 1 483 C 5 529 C 1 848 S 1 485 C 1 490 F 1 881 F 1 519 F 1 520 F 1 530 F 1 530 F 1 967 F 5 425 T N 1 546 N 1 547 E	Return group D-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998424 574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
26 E2 27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75C E6 75D E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 483	O-ring Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	574279 998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	5 529 (1 848 5 1 485 1 490 F 1 881 F 1 519 F 1 520 F 1 530 F 1 967 F 5 425 T N 1 546 N 1 547 E	Gasket Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998645 997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206
27 E6 28 E6 33 AB E6 33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75C E6 75D E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 848	Spark generator Gas valve (SIT 845 SIGMA) Pump Pump Fime clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
28	1 485 (1 490 F 1 481 F 1 519 F 1 520 F 1 530 F 1 967 F 5 425 T N 1 546 N 1 547 E	Gas valve (SIT 845 SIGMA) Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	997089 998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
33 AB	1 490 F 1 881 F 1 519 F 1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T N 1 546 N 1 547 E	Pump Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998836 999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
33 CD E6 38 41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 98 E6 99 E6 100 E6 311	1 881 F 1 519 F 1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T N 1 546 N 1 547 E	Pump Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	999091 999599 998947 999245 573989 571651 999397 998894 997206 998620
38 41	1 519 F 1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T N 1 546 N 1 547 E	Time clock P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	999599 998947 999245 573989 571651 999397 998894 997206 998620
41 E6 43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75C E6 75C E6 76AB E2 76CD E2 77 E2 98 E6 99 E6 100 E6 311	1 519 F 1 520 F 1 530 A 3 818 A 1 967 F 5 425 T N 1 546 N 1 547 E	P.C.B. (CMP1-FFI) Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	998947 999245 573989 571651 999397 998894 997206 998620
43 E6 52AB E6 52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 98 E6 99 E6 100 E6 311	1 520 F 1 530 A 3 818 A F 1 967 F 5 425 T N 1 546 N 1 547 E	Pressure gauge Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	999245 573989 571651 999397 998894 997206 998620
52AB         E6           52CD         E0           66AB         E6           66CD         E6           72         E2           74AB         F4CD           75A         E6           75B         E6           75C         E6           75D         E6           76AB         E2           76CD         E2           77         E2           98         E6           99         E6           100         E6           311	1 530	Air pressure switch Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	573989 571651 999397 998894 997206 998620
52CD E0 66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	3 818	Air pressure switch Fan Fan Thermostat (overheat) Main exchanger Main exchanger	571651 999397 998894 997206 998620
66AB 66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	F 1 967 F 5 425 T N 1 546 N 1 547 E	Fan Fan Thermostat (overheat) Main exchanger Main exchanger	999397 998894 997206 998620
66CD E6 72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 967 F 5 425 T N 1 546 N 1 547 E	Fan Thermostat (overheat) Main exchanger Main exchanger	998894 997206 998620
72 E2 74AB 74CD E6 75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	5 425 T N 1 546 N 1 547 E	Thermostat (overheat) Main exchanger Main exchanger	997206 998620
74AB 74CD	1 546 M 1 547 E	Main exchanger Main exchanger	998620
74CD         E6           75A         E6           75B         E6           75C         E6           75D         E6           76AB         E2           76CD         E2           77         E2           79         E2           98         E6           99         E6           100         E6           311	1 546 N 1 547 E	Main exchanger	
75A E6 75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311	1 547 E		
75B E6 75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6			998893
75C E6 75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311		Burner 12 ramp (natural gas)	998618
75D E6 76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311		Burner 12 ramp (LPG)	998669
76AB E2 76CD E2 77 E2 79 E2 98 E6 99 E6 100 E6 311		Burner 14 ramp (natural gas)	998887
76CD         E2           77         E2           79         E2           98         E6           99         E6           100         E6           311         6		Burner 14 ramp (LPG)	998939
77 E2 79 E2 98 E6 99 E6 100 E6 311		Secondary exchanger (p-type 23kW)	571646
79 E2 98 E6 99 E6 100 E6 311		Secondary exchanger (p-type 27kW)	573295
98 E6 99 E6 100 E6 311		O-ring (secondary exchanger)	573825
99 E6 100 E6 311		Safety valve (1/2" 3 bar)	573172
100 E6 311		Electrode (Ignition R.H.)	998623
311		Electrode (Ignition L.H.)	998622
	1 569 E	Detection electrode	998624
321   F2		D.H.W. actuator kit	998941
<u> </u>	5 582	Operator coils (SIT SIGMA)	997029
331 E6	1 647	Central heating by-pass kit	998490
		Heating spring kit	998718
		3-way spring kit	998975
334 E6		Actuator bush	998974
		Gasket (auto air vent)	998644
		Auto air vent	998643
		Gasket (pump head)	998738
		Pump head (Gold 15/5)	998961
		Pump head	999207
		Diaphragm (main flow switch)	571547
		Magnet (main flow switch)	571772
		Spring (main flow switch)	571771
		Main flow switch top cap	571770
		Main flow switch reed system	998172
			998716
		Burner jet 1.25 full kit (Natural gas)	998717
JUZ E0	1 667 <u>E</u>	Burner jet 0.72 full kit (LPG)	330111

Manufacturer: Merloni TermoSanitari SpA - Italy

Commercial subsidiary: MTS (GB) LIMITED

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